



Get 2 years of free warranty



# PISTON COMPRESSOR

## PCAP150VM21

IN GOOD HANDS

Original Instruction Manual

GB / SP / DE / PT







## Rolling Air Compressor, Cast Iron V-Twin Engine



### PCAP150VM21

Ref. : PPC00100006

res:

#### Equipment:

- Regulator with quick-connect fitting:
  - Working pressure adjustment
- 16 bar gauges: tank pressure indicator
- Pressure switch
- Start-up assist valve
- Check valve, safety valve, drain valve
- Handling handle
- Large diameter wheels  $\varnothing$  220 mm
- Front steering wheel

Intake flow	21 m <sup>3</sup> /h, or 350 l/min
Delivered flow	14.8 m <sup>3</sup> /h, or 245 l/min
Motor	3 HP Single-Phase
Reservoir	150 liters
Pressure	10 bar max
Footprint	139 x 60 x 94 cm
Weight	78.8 kg
Acoustic power	96 dB (A) LWA

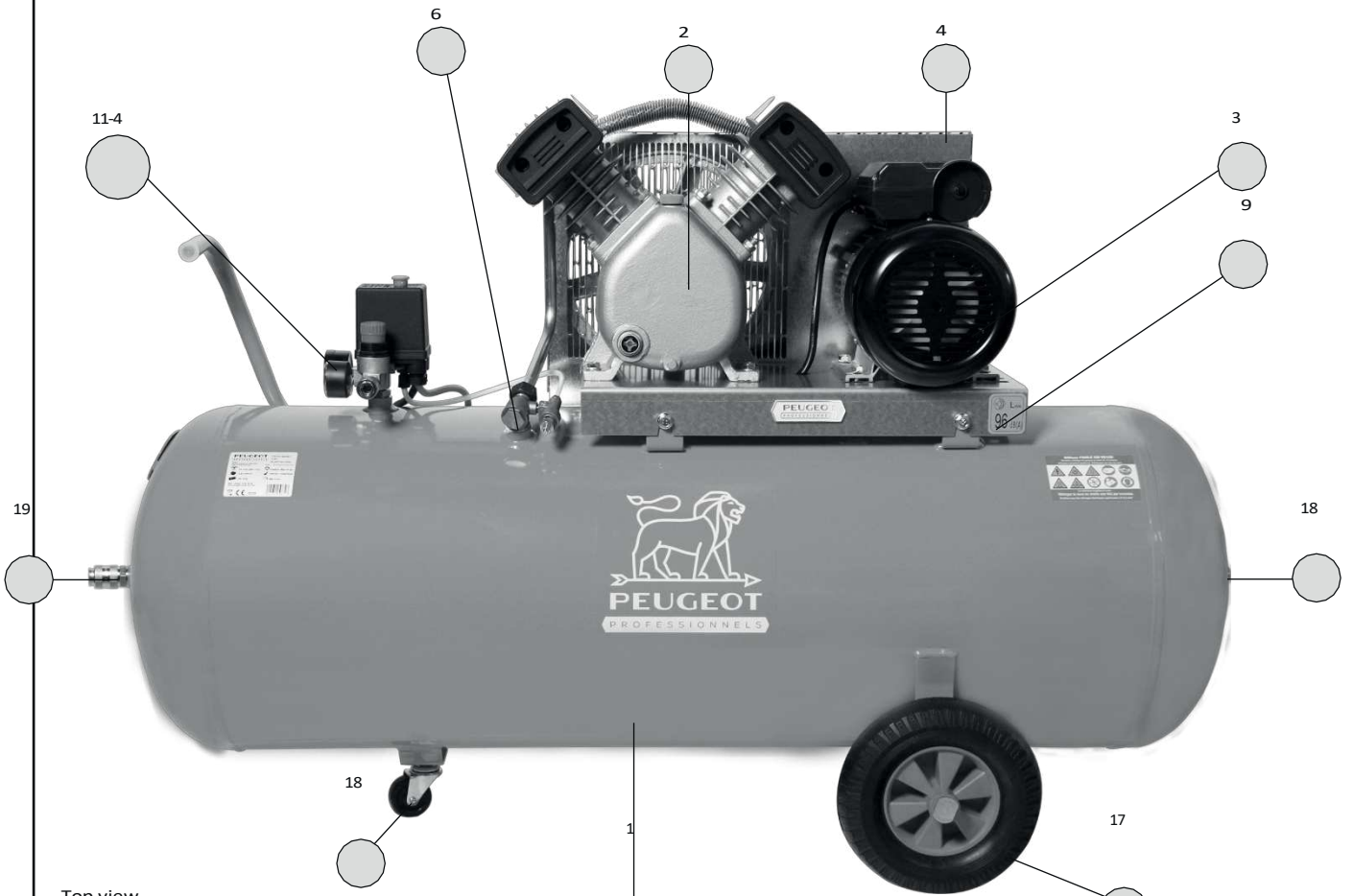
You have just purchased a Peugeot Outils Professionnels air compressor, and we thank you for your trust.

To get the most out of your compressor safely, please read this manual carefully before installation, use, and any maintenance.

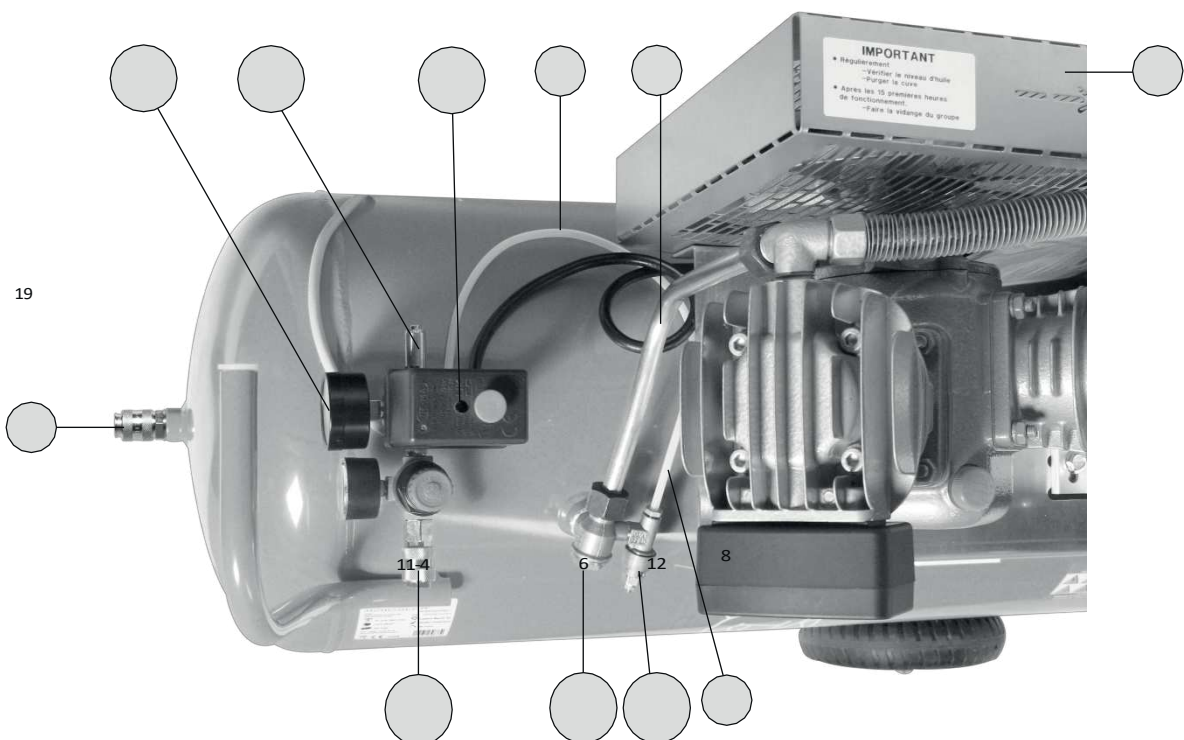
# PCAP150VM21

## Features:

Front view



Top view



# PCAP150VM21

Marker	Designation	Quantity	Reference
1	<b>Tank</b> 150-liter bucket with handle	1	Contact us
2	<b>Group</b> Group 25 V NV	1	26 130 021
3	<b>Motor</b> 3 HP 2.2 kW Single-Cylinder Engine	1	26 150 025
4	Aluminum pulley 1A 90 x 24 (NR*)	1	26 210 200
5	Strap A 43 (NR*)	1	27 230 220
6	<b>Check valve</b> Check valve 1/2 M Valve nut $\varnothing$ 14	1	25 330 138
6-1		1	25 330 302
6-2			
7	Annealed copper tube 12 x 14, length 0.40 m	1	26 631 030
8	<b>Evacuation tube</b> , length 0.30 m	1	28 632 120
9	<b>Galvanized plate</b> 100/150 Liter Plate	1	56 162 016
10	<b>Galvanized protective cover</b> Monobloc sump 100/150 liters	1	56 162 230
11	<b>Single-Phase Manifold</b> 4-output pressure switch, 16 bar pressure gauge, 1/4" axial, CE 10 bar safety valve, 1/4", micron filter regulator Nipple 1/4 MM (NR*)		76,220,072
11-1		1	25,310,020
11-2		1	26,320,520
11-3		1	26,332,030
11-4		1	39,514,150
11-5		1	26,360,100
12	FAC delay valve	1	24 332 010
13	Nipple 1/2 M - 1/4 M (NR*)	1	26,360,180
14	<b>Power cord</b> 4 x 1.5 mm <sup>2</sup> , length 2 m	1	....
15	<b>Bleed valve</b> 3/8 M (NR*)	1	25 351 020
16	<b>Cap</b> 1/2 M	2	27,373,020
17	<b>Wheels</b> Kit wheels $\varnothing$ 220 mm R/N + axles	2	23 220 002
18	<b>Swivel wheel <math>\varnothing</math> 50</b>	1	26 220 040
19	<b>High-flow RAC UNI 1050 1/2 M coupler</b>	1	29 381 425

\* NR: not represented.



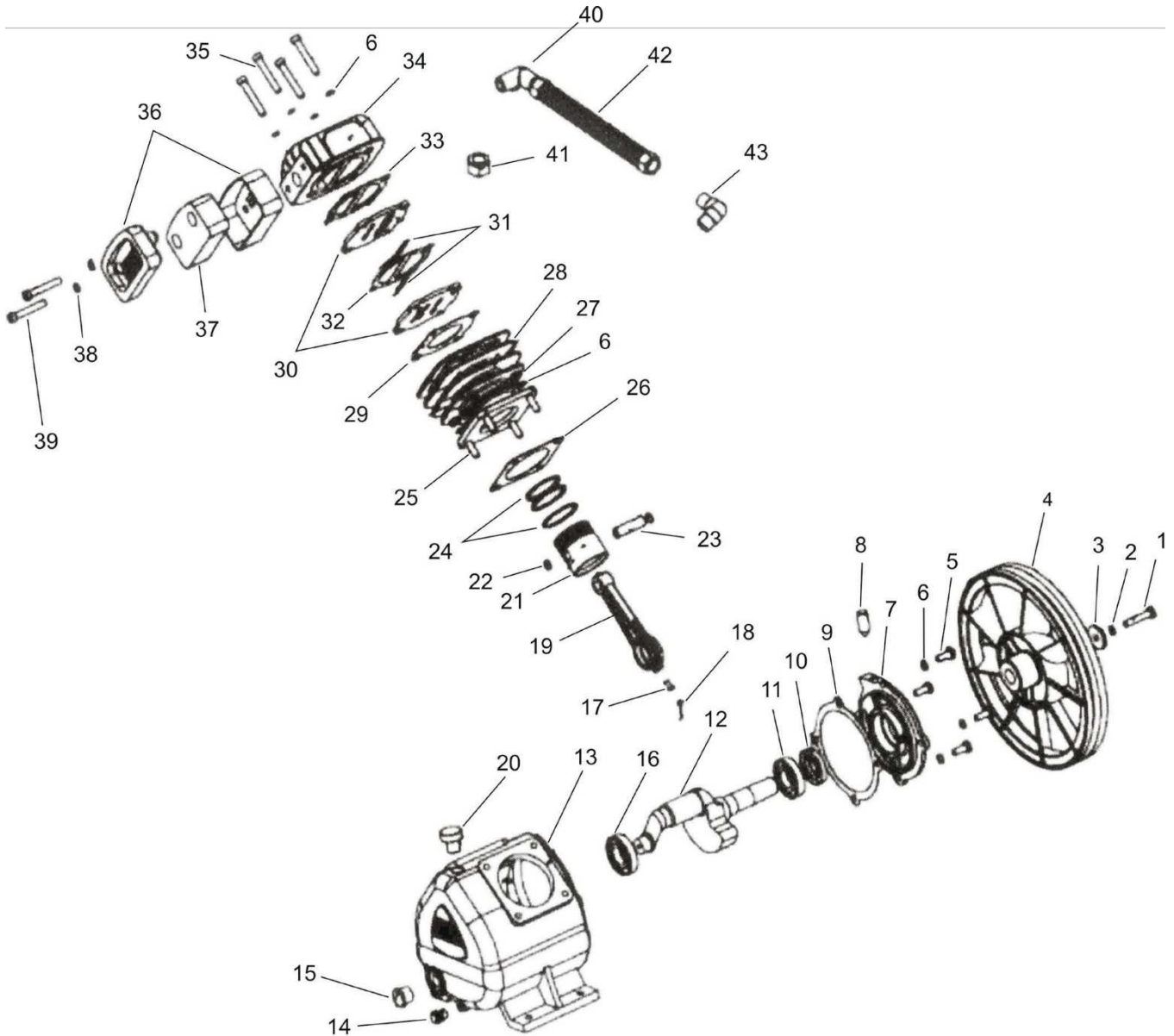
## DESCRIPTION: Group 25 V

### Group design:

V-twin cast iron engine, single-stage, 25 V Long-life components:

- Cast iron block
- Double plate valve: high-performance valves
- Triple-segment piston
- Cast iron cylinders
- Aluminum cylinder heads 2 air

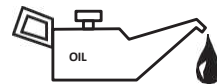
filters



### HOW TO ORDER:

Indicate the exact reference of the assembly, then the part number to be ordered.

Example: to order the cylinder head rep. 34  
Cylinder head - 25 V 34



Approximate crankcase capacity: 0.36 liters

Oil level indicator



Minimum oil level  
visible when vehicle is  
stationary

Recommended oil: ISO VG 100



## DESCRIPTION: 25 V Group

Reference	Designation	Quantity	Reference
1	Steering wheel fastener	1	
2	Brake washer	1	
3	Flat washer Ø 38	1	
4	Steering Wheel Ø 266 A1	1	Twenty-six million, one hundred forty-nine thousand, nine hundred twelve
5	Large flask fixation	4	
6	Brake washer Ø 8	20	
7	Large flask	1	27 149 730
8	Reniflard	1	26 149 246
9	Large joint flask	1	26 148 180
10	Joint spi Ø 24 x 47 x 8	1	26 148 580
11	Ball bearing	1	26 149 542
12	Crankshaft	1	26,140,650
13	Carter	1	
14	Drain plug	1	
15	Oil level indicator	1	26 149 212
16	Ball bearing	1	26 149 544
17	Vis fixation barboteuse	1	
18	Siphon	2	
19	Pansies	2	26 140 102
20	Fill Cap	1	26 149 242
21	Piston only	2	26 143 122
22	Circlip axle piston	4	
23	Axle piston	2	
24	Game of segments	2	26 144 122
25	M8 x 35 cylinder pin	8	
26	Cylinder-crankcase seal	1	26 148 242
27	M8 nut	8	
28	Cylinder	2	
29	Cylinder-head gasket	2	26 148 257
30	Valve plate blank	2 x 2	26,141,186
31	Flap	2 x 2	
32	Aluminum joint	2	26,148,312
33	Cylinder head-to-block joint	2	26 148 006
34	Cylinder head	2	26 149 308
35	Cylinder head view	8	
36	Complete air filter	2	26 142 114
37	Air filter cartridge	2	26 142 322
38	Copper washer Ø 8	4	
39	Air Filter Screw HC M8 x 30	4	
40	Outlet T-fitting	1	26 149 820
41	Output nut	3	
42	Complete radiator	1	26 149 042

43	Exit elbow	1	26,149,810
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## IMPORTANT PRELIMINARY INFORMATION

The legal and contractual warranty of Peugeot Professional Tools is subject to strict compliance with this user manual.



Before using any pneumatic tool, make sure your compressor is powerful enough for the job at hand. Using tools whose air consumption exceeds 50% of your compressor's air output capacity will cause premature wear of the compressor.

Equipment, a compressor must be used with caution, strictly following all start-up, operation, and maintenance instructions, as well as the warnings contained in this manual. Careful reading of this manual is essential **before** assembly and installation, use, maintenance, and in the event of minor malfunctions. **Keep this manual carefully** so that you can refer to it at all times. By identifying potentially dangerous situations in a timely manner and observing the appropriate safety instructions, the risk of accidents is significantly reduced.

**Frequent purging of the tank, in particular, is essential** to limit corrosion of the tank that could weaken it. This equipment is intended for air compression only, and **for no other gas or fluid**. Never use the compressor in any way other than that specifically recommended, unless you have first ensured that the intended use will be neither dangerous to yourself nor to others.



Modifying the compressor's design or performing any work on the compressor beyond the operations authorized in this manual is prohibited. In these cases, intervention by authorized Peugeot Professional Tools service centers is required.



Points de collecte sur [www.quefairedemesdechets.fr](http://www.quefairedemesdechets.fr)  
Privilégiez la réparation ou le don de votre appareil !

This product must be recycled separately from other waste. At the end of the device's life, take it to Eco-Systèmes approved centers (landfill, etc.) for recycling the materials it's made of. It is therefore your responsibility to recycle this electronic equipment waste by handing it over to a designated collection point for electrical and electronic equipment recycling. Separate collection and recycling of your equipment waste at the time of its disposal helps protect natural resources and ensures recycling in a way that protects human health and the environment. For more information on recycling points for your equipment waste, please contact your city's recycling service or the retailer where you originally purchased the product.

Collection point at [www.quefairedemesdechets.fr](http://www.quefairedemesdechets.fr)





## RECEIPT - INSTALLATION

### Compressor environment:

The compressor must be used in a clean (dust-free) and well-ventilated environment, away from acidic conditions and without flammable gases. It must be protected from water (rain, water jets, etc.).

The ambient operating temperature is between 0 and 35 °C. The humidity level is up to 75 %. Keep the compressor in a horizontal position, in a well-ventilated area that facilitates the intake of air to be compressed, and at least 50 cm from a wall.

### Installation:

The compressor must be placed on a stable support to limit vibrations and avoid the risk of falling: **avoid a rigid fastening to the floor**, which would prevent the dispersion of vibrations and could cause damage. The compressor does not have an anchoring point for lifting. The compressor must be depalletized using slings positioned under the tank.

Appropriate "gripsol" skates are provided for palletized compressors without wheels.

**On wheels:** Position the compressor on a flat, stable surface.

### Start-up:

Our compressors are individually tested at the factory and leave our workshops with the tank empty. **Before the first start-up** and any electrical connection, completely purge it by depressurizing and then draining the tank.

**Pressure Relief:** Ensure the compressor is off and the pressure switch is in the off position, or the compressor is unplugged from the power source.

**Compressor equipped with a regulator:** Connect the air-powered tool to the compressor via a compressed air hose. Open the regulator and operate the tool to gradually bleed off the air.

**Drainage:** Unscrew the purge valve located under the tank.

Collect the condensate, avoiding its release into the environment. Ensure it is treated, recycled, or disposed of by the competent authority. Tightly re-secure the nut after the operation.

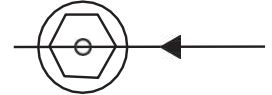


Always make sure the tank is empty before unscrewing the drain valve. Never attempt to unscrew it if the tank is still under pressure. The high-pressure air stream can be dangerous: never position yourself in its path. Never direct the stream at a person or animal. Always connect the compressor to an air-consuming tool before use to prevent any uncontrolled air release.



Check the oil level. If it's insufficient, top it up to the top of the red indicator and ensure the compressor is installed in a horizontal position for proper lubrication.

Use ISO VG 100 compressor oil.



**Electrical connection:**

**Caution:** This device is electrical and operates under voltage. Any work on the system (pressure switch, circuit breaker, motor, and cord) must be performed **with the power turned off**.

Disconnecting power means:

- 1) push down the Start/Stop button of the contactor **and**
- 2) unplug the power cord (or open the circuit breaker).

The compressor must be plugged into an installation with an earth connection and differential protection (against short circuits) as close as possible to the compressor's outlet so that this protection is effective.

Ensure these conditions are met and verify that the contactor button is fully depressed in the stop position before proceeding with the electrical connection.

**Overcurrent protection:**

Single-phase compressor:

Single-phase compressors are supplied with a standard male power plug.

Your compressor is equipped with an electric motor and appropriate overcurrent protection, with **factory settings that must not be changed**. The alarm can be cleared by pressing the button on the motor's contactor housing.



**Caution:** it is not possible to operate them on a single-phase motor installation at 400 V.

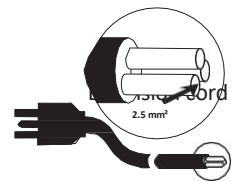
The electrical cable has two live wires and one ground wire. The ground wire is yellow and green and must be connected to the ground terminal of the power outlet.

**Cord - Power Extension Cord:**

Keep the cord out of the way of foot traffic or crushing, away from heat sources or surfaces exceeding 70°C, and away from sharp surfaces. Clean thoroughly if it comes into contact with grease or oil, as these can alter the properties of the sheath. Be sure not to leave the cord in an acidic or corrosive environment (e.g., animal waste).

If the use of an extension cord (less than 20 m in length) is necessary, use only standardized electrical cables with a cross-sectional area of at least 2.5 mm<sup>2</sup> to prevent any overheating or voltage drop in the extension cord. To correctly select the cable cross-sectional area, please refer to the table below.

Motor Power	Single-Phase Section
2.2 kW/3 HP	2.5 mm <sup>2</sup>
3 kW/4 HP	2.5 mm <sup>2</sup>
4 kW/5.5 HP	2.5 mm <sup>2</sup>
5.5 kW/7.5 hp	2.5 mm <sup>2</sup>
7.5 kW/10 hp	2.5 mm <sup>2</sup>
9 kW/12 hp	6 mm <sup>2</sup>



Always fully extend the extension cord. In general, it's better to have a longer compressed air hose (25 or 50 m) than an extension cord-based setup.

Always turn off your compressor with the switch (by pushing it down) and only then unplug it, without pulling the cord sharply.

**Pneumatic connections:**

Always use compressed air hoses or flexible hoses with pressure ratings suited to those of the compressor (at least 50% higher than the compressor's maximum pressure).

Never use the compressor without it being connected to a tool or its intended system to prevent an uncontrolled air release.



## OPERATION

- Never use the compressor for purposes other than those specified by your dealer at the time of purchase. Specific applications may require compliance with standards that are your responsibility to know and follow (inflation, washing with detergents, painting, etc.). In particular, do not use the compressor with any fluid other than compressed air.
- Regardless of the type of compressor used, the expelled air cannot be completely pure. If your system and/or your application requires a higher degree of purity, be sure to install the appropriate filtering devices, available from your dealer. In particular, compressed air produced by this device is not suitable for medical, food, or respiratory use.
- Never direct the jet at a person or animal. Do not allow the compressor to be operated by untrained individuals, especially children. Keep them away from the work area while operating the compressor.
- Do not operate the compressor with bare feet and/or wet feet, or with wet hands.
- Never operate the compressor without the flywheel-belt protective cover properly secured and without the protective covers for the pressure switch or the circuit breaker closed.

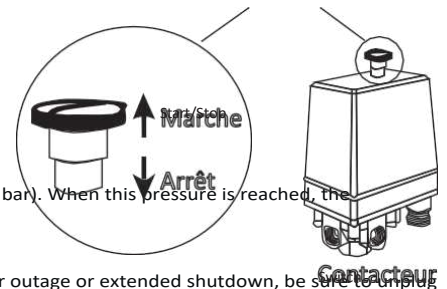
### Start - Stop:

To start the compressor, plug in the power cord (or close the circuit breaker), then pull up the on/off button on the pressure switch.

When the compressor starts, the tank gradually fills with air and the pressure increases. When it reaches the stop pressure (factory-set between 8 and 9 bars), the pressure switch automatically stops the compressor.

When air is being used, the pressure in the tank drops to the restart pressure (factory-set between 5 and 6 bar). When this pressure is reached, the pressure switch automatically commands the compressor to restart.

To stop the compressor (at any time), push down the start/stop button on the pressure switch. For a power outage or extended shutdown, be sure to unplug the power cord (or open the circuit breaker).





Any work on the compressor requires unplugging the power cord (or opening the circuit breaker). Turn the switch to the off position and unplug the power cord:

- to protect it from power surges in the event of a lightning strike!
- if you want to avoid unwanted restarts a few hours later, when the tank pressure has dropped...
- in case of prolonged disuse.

#### Initial start-ups and break-in:

The units undergo tests and a pre-break-in period at the factory.

The compressor continues its break-in period for approximately 15 hours of operation, without any specific intervention from the user.

Drain and replace with new oil.

#### Tool Adaptation – Work Pressure Adjustment:

To operate an accessory, you need a constant working pressure (indicated on the tool's instruction manual).

You must set the compressor's outlet pressure to the same level. The adjustment is made at the regulator.

Unlock the pressure regulator cap by pulling it up, then turn it clockwise to increase the pressure and counter-clockwise to decrease it.

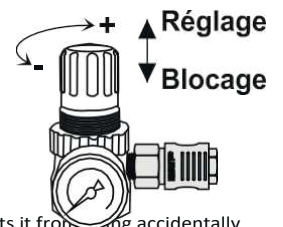
Check the pressure on the pressure gauge. When the desired pressure is reached, lock the knob by pushing it down. This prevents it from being accidentally adjusted by vibration.

**Note:** Ensure that the regulator's set pressure is always lower than the pressure at which the pressure-switch contactor restarts. Otherwise, you will not achieve the desired pressure.

Do not use a tool whose air consumption exceeds the compressor's maximum output by more than 50%. Doing so would cause premature wear of the compressor.

**Note:** If the compressor is not equipped as standard, you have the option to add one.

**Contact an authorized service center.**





**Noise Precautions:**

The compressor is a noisy device. Use hearing protection to prevent hearing damage. The acoustic power of this device is indicated on page 3. It is your responsibility to comply with the noise levels tolerated at the compressor's point of use.



**Eye precautions:**

Air and particle projections can be dangerous to the eyes. The use of protective goggles is essential for safe operation. Never point tools, hoses, etc., toward a person or an animal.



**Burn hazard:**

Certain parts of your compressor, especially the cylinders, cooling fins, discharge tube, its copper extension, and the check valve, can reach temperatures where skin contact can cause burns. Be sure not to touch them until they have cooled down sufficiently. Do not leave flammable materials or nylon fabrics near or in contact with the compressor.

## MAINTENANCE

**Attention:** Strict adherence to maintenance procedures will keep your compressor in good working order. Proper maintenance is also essential for safety, especially regular and frequent purging of the tank.

For your safety, any movement of the compressor or any maintenance operation must be performed with the compressor shut down, without a power source, and the tank emptied.

The compressor should be moved on its wheels using the designated handle.



### Tank Drain:

Condensation in the tank is inherent to the normal operation of the compressor. **It is therefore essential to drain the tank as often as possible and at least once a week to prevent corrosion.** In the event of severe corrosion, the tank could crack under pressure and endanger people and property. Drainage is performed by depressurizing the tank and draining any condensate present.

**Strictly follow the depressurization and drainage instructions described on pages 9 and 10 (installation).**

**Periodically**, after draining and before re-tightening the nut, **check that the purge system is in good working order:** start the compressor and make sure air is coming out through the purge screw (nut). Then, turn off the unit and close the screw before putting the compressor back under pressure.

Your tank complies with current regulations. Never perform any work on it, in any way (welding, etc.). If the tank is damaged, have its condition inspected by a professional.



In accordance with current French regulations, the compressor's tank must be inspected by a control organization (APAVE, Véritas, etc.) at most every 4 years and requalified (pressure resistance test) by such an organization every 10 years.

ment: Do not discharge into the environment the condensates that have formed from water and oil. They must be collected by a treatment

### Drain:

- It is strongly recommended to regularly check the oil level.
- Use ISO VG 100 compressor oil. Do not fill the reservoir above the top of the red level: this would cause an excessive oil supply to the system.
- Perform the first oil change as soon as the break-in period (15 hours of operation) is over.
- Then drain and rinse the crankcase every year or every 150 hours of operation.
- Heavy use of the compressor can lead to excessive oil consumption; in this case, check the oil level regularly. It is recommended to avoid mixing oils.

### To drain the unit

Using a flathead wrench, unscrew and remove the drain plug at the bottom of the crankcase. Tilt the compressor forward and let the used

oil drain out.





Once the used oil has been drained from the crankcase, check the condition of the drain plug seal, then reinstall the drain plug (tighten it securely).

For the crankcase oil capacity, refer to the group exploded diagram.

Unscrew the filler cap, slowly pour in the oil, and adjust the amount to reach the correct oil level at the center of the indicator.

Replace the filler cap.

#### **Air filters:**

A clogged filter reduces the unit's performance. Clean the air filter cartridge frequently using a blower (always blow from the inside out), at least every 50 hours.

Do not use flammable products for cleaning. If it is too dirty, replace the filter.

#### **Safety valve:**

Do not touch the safety valve. Its adjustment and operation must not be altered. Ensure it functions correctly in accordance with the specific instructions provided with the compressor.

#### **Valves:**

Compressor operating problems often stem from particles that block the check valves of the "valve plates" located in the compressor head and/or the check valve mounted on the tank. These valves are easily accessible, and a simple cleaning will ensure proper compressor operation. Contact an authorized service center.



The anti-backflow valve must be removed with the tank empty.

#### **Risks related to freezing:**

If the compressor has been exposed to freezing, store it for a while in a temperate location or heat the pipes to melt any ice that may have formed from condensation water. Drain the tank every evening and restart in the morning with an empty tank.



## POSSIBLE CAUSES OF MALFUNCTION

### The compressor will not start:

- The tank is full.
- The pushbutton on the switch is not in the on position and/or the compressor is not plugged in.
- Voltage too low at the motor terminals: extension cord too long or insufficient EDF network voltage.
- The thermal cutout switch is set too low: consult Peugeot Professional Tools Customer Service.

### The unit "grumbles" but won't start:

The EDF network voltage is too low.

- Single-phase compressor: the unit is powered by two phases instead of three. Check whether the power supply circuits are adequate: contact Peugeot Professional Tools customer service.

### Insufficient flow:

All of the following interventions require performing operations off-power, with the system cold and the tank empty.

- Leak on the hose connecting the unit to the tank: loosen the hose nuts without removing the hose, reposition the hose, and tighten the nuts securely.
- Loose, slipping belt: after disconnecting the compressor from power, remove the cover protecting the belt and pulley, remove the belt, unscrew the motor from its plate, move the motor away from the assembly by a few millimeters, tighten the motor back onto its plate, reinstall the belt. Be sure to reinstall the protective cover before restarting.
- Clogged filter: blow it out or replace it.
- Compressor head valves clogged or worn: dismantle the head (cylinder head + valve plate) and clean or replace the valves.

**Attention:** Any disassembly of the head requires replacing the gaskets.

- Persistent leak at the switch when the compressor stops: the check valve is damaged: clean or replace the special rubber disc after unscrewing the head of the check valve.

**Caution:** Always disconnect the compressor from the power supply and drain the tank beforehand to avoid any accidents!



#### Oil is leaking:

- Worn or damaged segments. Contact Peugeot Professional Tools Customer Service.
- Cylinder damaged. Contact Peugeot Professional Tools Customer Service.
- At the cylinder heads: replace the cylinder head gaskets according to the procedure.

#### Compressor assembly seized:

- Damaged connecting rod bearings: contact Peugeot Professional Tools Customer Service.
- Cylinder and piston rings damaged: contact Peugeot Professional Tools Customer Service.
- Connecting rod stuck on the crankshaft: contact Peugeot Professional Tools Customer Service.
- Damaged cylinders and pistons, as well as a seized connecting rod, are generally the result of an oil shortage.

#### Excess water in the expelled air:

This condensation is normal and is due to the expansion of compressed air. If your application requires expelling particularly dry air, we recommend purchasing an air dryer (contact your dealer).



**Caution:** Any other operation requires the intervention of authorized Peugeot Outils Professionnels service centers. Service performed outside this framework and without new Peugeot Outils Professionnels parts will void the product warranty.

#### When your compressor trips the circuit breaker:

- Turn off the compressor at the switch.
- Wait for it to cool down before restarting it.
- After a few minutes, press the reset button on the circuit breaker located on the motor or in the switch housing.
- Then restart the compressor using the switch. If it trips several times in a row, contact an authorized service center.

If you use an extension cord, make sure the cable cross-section is sufficient. Recommended extension cord: 3 x 2.5 mm<sup>2</sup>, maximum length 20 m.



## Warranty

In the event of a warranty claim for the machine, it must be handled exclusively by an authorized after-sales service. The machine's warranty is valid for 2 years from the date of purchase by the user. This product benefits from an additional 2-year warranty extension, provided that the user registers the product on the PEUGEOT OUTILS PROFESSIONNELS website ([www.peugeot.outils-pro.com](http://www.peugeot.outils-pro.com)) within 30 days of the date of purchase. This warranty extension is subject to the same conditions as the original warranty.

Accessories and consumables are not covered by the warranty.

It is important to keep the invoice, which serves as the warranty certificate.

The warranty is limited to the free repair or replacement of defective parts, after an evaluation by the manufacturer.

For any requests for information or spare parts regarding the machine, it is mandatory to provide the exact information from the nameplate.

The warranty does not cover damage caused by the user or by a repairer not authorized by Tivoly.

[Link to the General Warranty Conditions](#)





# CE DECLARATION OF CONFORMITY "ORIGINAL"

The undersigned (Manufacturer/Importer):

TIVOLY  
266 ROUTE PORTES DE TARENDAISE 73790 TOURS-EN-SAVOIE

Declares that the following new machine:

Designation: PISTON COMPRESSOR Brand: PEUGEOT OUTILS  
PROFESSIONNELS Model: PCAP150VM21  
Reference: PPC00100006 Serial Number:

Is compliant with the applicable harmonized legislation:

NF EN ISO 12100 Machinery safety - General principles of design - Risk assessment and risk reduction (November 2010),  
NF EN 1012-1 Vacuum pumps and compressors: Safety requirements (December 2010).

It complies with the essential safety requirements applicable to it:

Machinery Directive (2006/42/EC), Low Voltage Directive (2014/35/EU)  
Simple Pressure Vessel Directive (2014/29/EU), Electromagnetic Compatibility Directive (2014/30/EU),  
Outdoor Acoustics Directive (2000/14/EC),  
Ecodesign Directive 640/2009, ROHS2 2011/65/EU

Made in TOURS-EN-SAVOIE  
June 6, 2025

Stéphane Le Mounier, General  
Manager

	TIVOLY - Corporate Headquarters 266 ROUTE PORTES DE TARANTAISE 73790 TOURS-EN-SAVOIE	USER SERVICE Tel +33(0)4 79 89 59 00
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